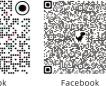


Best Choice for High-end Advertisers





NINGBO RUKING ELECTRICAL TECHNOLOGY CO., LTD

Address: 10F, Bulijie Bridger, No.579, Rili Middle Road, Yinzhou District, Ningbo Assembly plant: No.86-2, Dongfeng Road, Fenghua District, Ningbo Production base: Building 12, CITIC Cloud Valley Industrial Park, No. 222 Juchao Road, Jiangkou Street, Fenghua District, Ningbo



Having 24 hours online service at anytime and anywhere.

Having professionals in specific areas who can help you install the machine, for overseas machines.

Having life-long technology support services, and software programs are upgraded for free for life.

Auto position system Conveyor table Partition absorption Imported motor Multi-tools for option





Ningbo RUKING Electrical Technology Co., Ltd.,

one of the high-tech technology enterprises, which is a professional engaged in automation equipment, industrial automation parts and industrial intelligence, information, digital system complete scheme research and development, production, sales and service. Has won a number of national, provincial, municipal honors, was rated as a National High-tech Enterprise, Double-head Cutting System won the National First Set Award, Third Prize of Science and Technology of China Packaging Industry, Zhe Jiang Province Grade AA Contract Keeping and Credit First Company, Designated Strategic Service Provider of Zhejiang Clothing Innovation Service Complex, Ningbo RUKING Nonmetallic Material Intelligent Cutting System Engineering Center, Fenghua District the First "Fenglu Talents" selected project and other honors. The company's R&D team is composed of doctors, masters and experts with decades of industry experience from well-know universities.

The company has set up a mechanical R&D center, a software R&D center, a control system R&D center and an AI vision R&D center, To break the long-term market and technology monopoly of European and American countries, to achieve domestic alternative imports. It has more than 100 invention patents, utility model software patents and software copyrights. The company has a large gantry numerical control machining center based on SZZN, high-precision fiveaxis CNC-MES digital precision factory, precision sheet metal factory, machine assembly factory. Covering the whole industrial chain from the raw material end to the product end, to realize 100% self-made rate of parts. We has fully implemented the ISO9001 quality management system, and the related products have passed the certification of CE and other domestic and foreign authorities. The company's products are widely used in the cutting of flexible materials and composite materials.

Also, in shoemaking, clothing, bags and handbags, cartons, advertising, leather, electronics, automobiles, high-speed rail, aerospace and other industries. Customers all over the country and overseas more than 80 countries and regions. We has established a perfect after-sales service system, with 26 outlets all over the country. In order to provide customers with all-round and efficient services, we has taken the lead in realizing the self-diagnosis service system of equipment health status.

PATENT CERTIFICATE

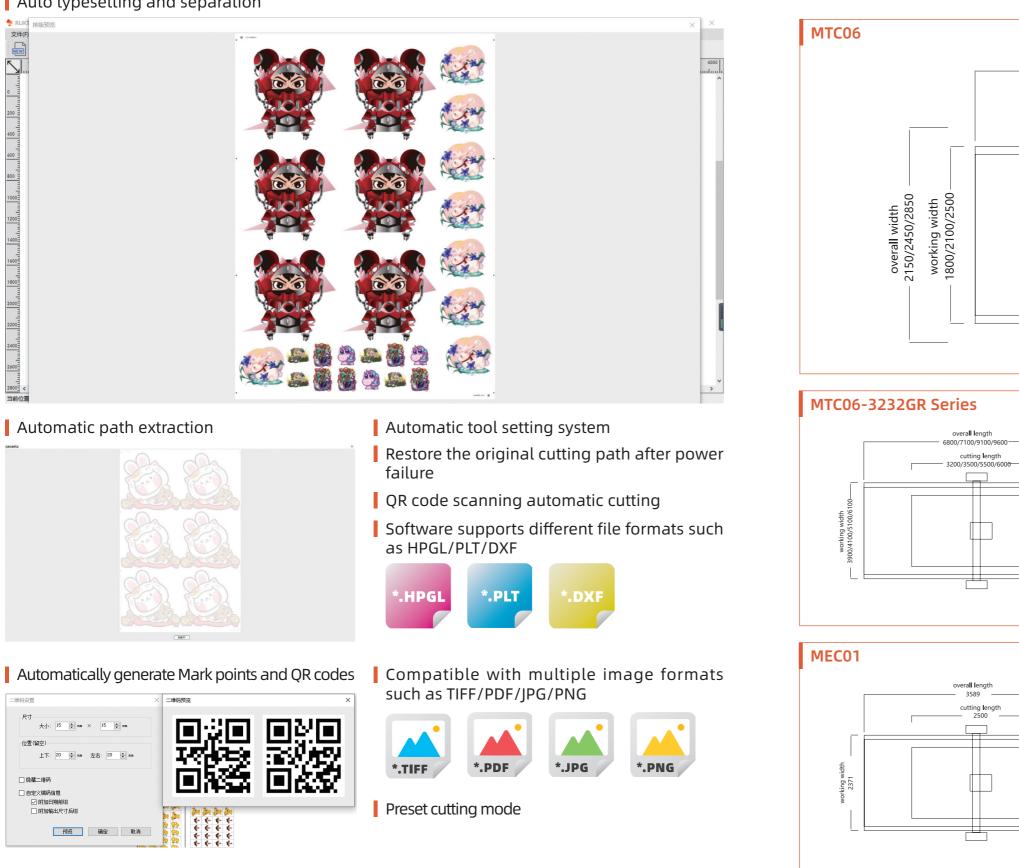


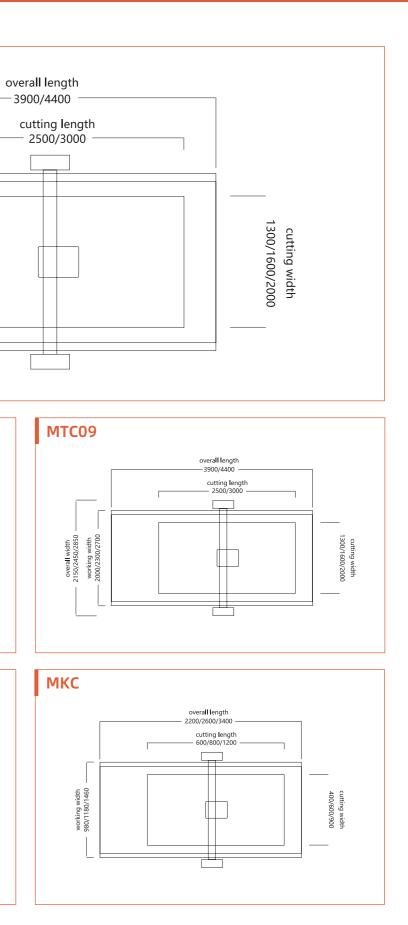
SOFTWARE INTRODUCTION

Auto typesetting and separation

OVERALL & **WORKING AREA SIZE**

1300









Air Pump Power	7.5KW	7.5KW	9KW
Fixed Power	9.5KW	9.5KW	11KW
Effective Cutting Area	2500*1300mm	2500*1600mm	3000*2000mm
Overall Size	3900*2285*1350mm	3900*2585*1350mm	4400*2985*1350mm
Cutting Speed	300-1800mm/s (according to different materials)		
Cutting Thickness	≤ 50MM (according to different materials)		
Working Environment	Temperature: 0° -35° Humidity: 35%-80%		
Transmission System	High-end servo motor drive, imported linear guides, bearings		
Working Voltage/Power	AC 380V/220V±10%50HZ		
File System	Compatible with HPGL/PLT/DXF etc. Repeat accuracy \leq 0.01mm Software resolution 0.025		

Working Characteristics	Can be connected to any CAD software
Buffer Capacity	One-ti
Transmission Port	
Fixed Method	
Operation Interface	
Feeding Method	Imported crawler autom
Standard Tools	High-speed oscillating tool, universal
Optional Tools	Pen, V-CUT, creasi
Cutting Material	All kinds of corrugated cardboard, Yel foam board, Acrylic, KT board, Alumin sticker, adhesive

re, computer-aided design and cutting can be carried out at the same time

-time quick transfer sheet-fed cutting

Standard network port

Vacuum adsorption

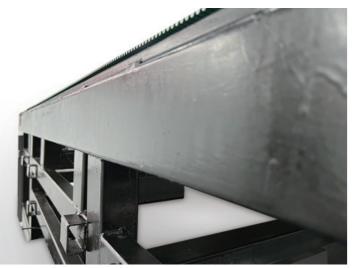
Touch Screen

omatic feeding method (can be cut in unlimited length)

al cutting tool, kiss-cut tool, CCD automatic positioning system, cursor

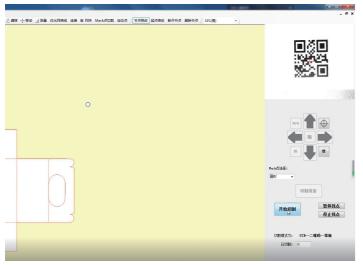
asing wheel, milling tool set, 50MM foam cut tool

Yellow cardboard, Red cardboard, PVC board, Honeycomb board, PVC inum-plastic board, Fiber midsole and rubber board, Thick foam, Car ve , Reflective film, Photo paper, Photo PVC, etc.



ONE-PIECE MOLDED FRAME

The one-time processing and molding of the frame greatly improves the stability of the fuselage, greatly reduces the possibility of the machine losing the accuracy of the guide rail due to vibration, and the high-strength material makes the service life of the machine longer.



OR CODE EXTRACTING AUTOMATICALLY

By automatically scanning a QR code or bar code, the machine will quickly read the cutting file and perform the cutting automatically.



CCD SMART POSITIONING SYSTEM

A high-definition CCD positioning camera imported from Germany is built into the machine, which can automatically complete accurate edge patrol cutting when dealing with various materials. With the real-time image analysis of the software system, the probability of error can be greatly reduced and the perfect cutting effect can be achieved.



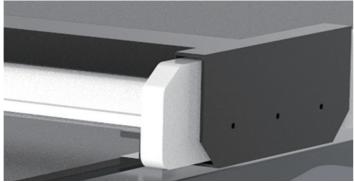
HONEYCOMB-AL VAC-SORB PLATFORM

Using aviation-grade aluminum alloy materials, highquality honeycomb aluminum plates create a vacuum adsorption platform that is not easy to deform, and a unique multi-contact design is convenient for adjustment.



CONTINUOUS FEEDING SYSTEM

Equipped with a continuous feeding system for cutting wireless length coils and automatically corrects the offset during feeding to achieve zero cutting error.



SAFETY ANTI-COLLISION SYSTEM High sensitivity intelligent anti-collision system to ensure safe operation.



EXTENDED PICKING AREA*

It can be equipped with an extended material collecting area to allow cutting and receiving to be carried out at the same time, saving sorting time. *: indicates that the configuration part can be added optionally



SORTING INDICATION FUNCTION* It is convenient for the collection and sorting of mixed multi order cutting, saving materials, small orders, and higher efficiency. *: indicates that the configuration part can be added optionally

MTC06-3232GR SERIES

CUTTING SYSTEM



TECHNICAL PARAMETER

Machine Model	MTC06-3232GR MTC06-3530GR		MTC06-5542GR	MTC06-6052GR
Air Pump Power	9KW 9KW		2*9KW	2*9KW
Fixed Power	14KW	14KW	23KW	23KW
Effective Cutting Area	3200*3200mm	3500*3000mm	5500*4200mm	6000*5200mm
Overall Size	6800*4100*1250mm	7100*3900*1250mm	9100*5100*1250mm	9600*6100*1250mm
Working Environment	Temperature: 0° -35° Humidity: 35%-80%			
Fixed Method	Vacuum adsorption			
Transmission Port	Standard network port			
Transmission System	High-end servo motor drive, linear guide rail, rack and pinion helical gear			
Operating Voltage/Power	AC 380V/220V±10%50HZ			

File System	HPGL/PLT/DXF/AI/EPS/TIF/PDF/J
Working Characteristics	Can be connected to any CAD software,
Buffer Capacity	One-time f
Cutting Speed	90m/mir
Cutting Thickness	≤ 50MM
Operation Interface	Seven-in
Feeding Method	Imported crawler auton
Standard Tools	High-speed oscillating tool, universal
Optional Tools	Pen, V-CUT, creas
Cutting Material	PVC TPU PU leather, felt belt, imitation corrugated, honeycomb

JPG/XML/CUT repeatability ≤ 0.01mm software resolution 0.025

re, computer-aided design and cutting are carried out at the same time

e fast transmission, interchangeable pages

nin (cut according to different materials)

MM (according to different materials)

-inch color multi-language touch screen

omatic feeding method (can be cut in unlimited length)

al cutting tool, kiss-cut tool, CCD automatic positioning system, cursor

asing wheel, milling tool set, 50MM foam cut tool

n leather, coated cloth, mesh rubber, woven fabric, knitted fabric, PET, b panel, cardboard, knife scraping cloth, photo, soft film



RACK AND PINION STRUCTURE

Rack and pinion structure: The rack and pinion structure with helical teeth has higher wear resistance to meet the customers' needs of higher precision and speed.





LARGE CUTTING FORMAT

Super large-format spray cloth, photo, oil canvas and other cutting, the material is not pulled, and the cutting is not deformed.



DOUBLE BEAM STRUCTURE *

Double beam structure, double work efficiency, at the same time can flexibly realize the use of single and double beam switching, to meet the same surface different cutting (asynchronous cutting). *: indicates that the configuration part can be added optionally

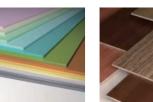
TOOLS' INTRODUCTION



HIGH-SPEED OSCILLATING TOOL

Suitable for cutting PVC board, KT board and medium and low density materials

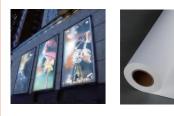




UNIVERSAL CUTTING TOOL



Suitable for cutting thin PVC below 5mm, all kinds of paper cards and light box cloth and other flexible coil fully cutting







By adjusting the depth of the knife tip, only the upper half layer of the material can be cut through. It is mainly used in the cutting of nonadhesive materials

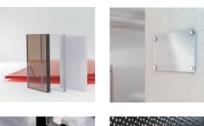


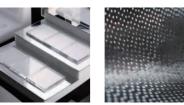






layered cutting mode applied to hard materials such as acrylic aluminum composite panel and MDF within 20mm can make the product achieve 3D display effect.







Crease processing of cardboard, PET board, corrugated board and honeycomb board with creasing wheel.





DASHED WHEEL CUTTER



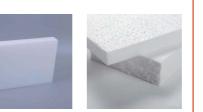
Cut in any direction by a point-breaking knife to form an easy-to-tear line.















It is mainly ideal for grey board slotting, and can be flexibly slotted in multiple angles according to different needs















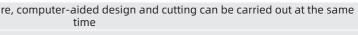








Air Pump Power	7.5KW	7.5KW	7.5KW	Worki	ng Characteristics
Fixed Power	9.5KW	9.5KW	9.5KW	В	uffer Capacity
Effective Cutting Area	2500*1300mm	2500*1600mm	3000*2000mm	Tra	nsmission Port
Overall Size	3900*2285*1350mm	3900*2585*1350mm	4400*2985*1350mm	F	ixed Method
Cutting Speed	300-1	300-1800mm/s(according to different materials)			eration Interface
Cutting Thickness	≤ 50MM (according to different materials)			Fe	eding Method
Working Environment	Temperature: 0° -35° Humidity: 35%-80%			St	tandard Tools
Transmission System	Imported servo motor drive, linear guide, precision ball screw, bearing			0	ptional Tools
Working Voltage/Power	AC 380V/220V±10%50HZ				-
File System	Compatible with HPGL/PL	T/DXF etc. Repeat accuracy ≤ 0.01mm	n Software resolution 0.025	Cu	itting Material



-time quick transfer sheet-fed cutting

Standard network port

RLKillâ

Vacuum adsorption

-inch color multi-language touch screen

omatic feeding method (can be cut in unlimited length)

al cutting tool, kiss-cut tool, CCD automatic positioning system, cursor

asing wheel, milling tool set, 50MM foam cut tool

Yellow cardboard, Ted cardboard, PVC board, Honeycomb board, PVC ninum-plastic board, Fiber mid-sole plate, Rubber board, Thick foam material, etc.



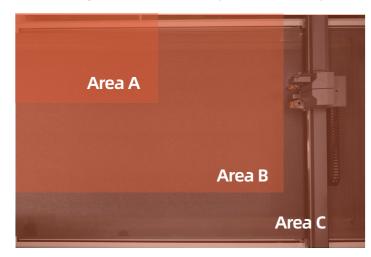
AUTOMATIC TOOL DEPTH RECOGNITION

A set of precision instrument sensing system is also designed under the adsorption platform. When the tool tip reaches the sensing area, the machine will receive a signal to obtain the depth of the tool tip.



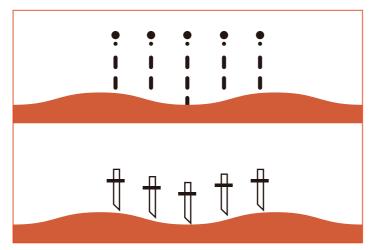
SAFETY ANTI-COLLISION SYSTEM Equipped with a safety device based on infrared

sensors to ensure the safety of operators while the machine is running at high speeds.



INTELLIGENT PARTITION SUCTION STRUCTURE

Only turn on the suction function in the working area, save energy consumption, and achieve the maximum suction effect with the least amount of electricity.



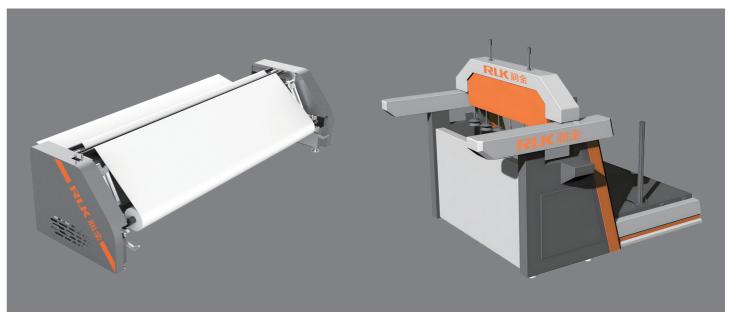
FLATNESS ADAPTIVE TOOL DEPTH FUNCTION

Adaptive knife depth according to platform flatness, software corrects the plane in real time to ensure highquality cutting results.



AUTOMATIC FEEDING SYSTEM

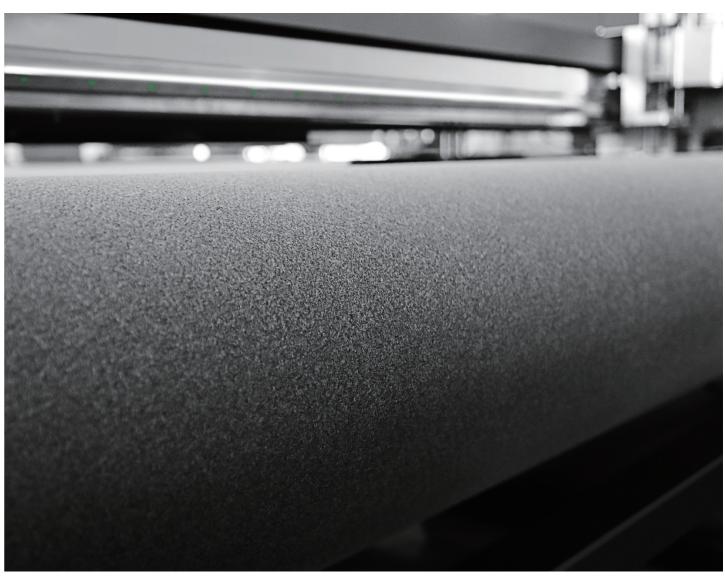
According to actual needs, it can be equipped with two automatic feeding systems, coil and plate, to achieve continuous cutting.



AUTOMATIC FEEDING SYSTEM*

According to actual needs, it can be equipped with two automatic feeding systems, coil and plate, to achieve continuous cutting.





IMPORTED FELT Use wool felt imported from Italy, which is more durable.





Model	MEC01-2513	Driving System	High-end Servo Motor, Import
Overall Size	3589*2371*1640mm	Spindle Motor	5.5kw Water-coole
Pump Power	7.5KW	Equipped Tools	High-speed
Engraving Speed	400mm-1200mm/s (According to different materials)		
Engraving Thickness	≤ 50mm	Fixed Method	V
Operating Size	2500mm*1300mm*120mm	Voltage/Power	
Control System	AF+ Inovance Servo	Application Industry	Acrylic, PVC board, High-density b

rted Straight Rail,Rack and pinion, High-precious Ball Screw

led Spindle, with automatic tool change function

d Oscillating Tool, CCD positioning system

Vacuum adsorption, Clamping

AC 380V/220V±10% 50HZ

board, bi-color board, Advertising board, KT board, Signboard



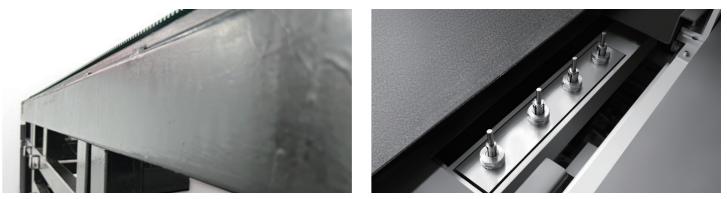


RACK AND PINION STRUCTURE The rack and pinion structure with helical teeth has higher wear resistance to meet the customers' needs of higher precision and speed.



DUAL-FUNCTION TABLE SURFACE OF CCD VISUAL POSITIONING SYSTEM ADSORPTION AND CLAMPING

PVC and aluminum alloy pressing groove can not only strongly adsorb materials of different areas, but also can be clamped, with manual valve control.



ONE-TIME MOLDING FRAME AUTOMATIC TOOL CHANGE FUNCTION Strong rigidity, stability, to ensure continuous operation No manual, shorten the time of changing tools, of high precision. improve productivity and machining accuracy.

Automatic and precise cutting for different materials, high precision and reduction of errors.





Machine Type	MKC-0604	MKC-0806	MKC-1209	MKC-0604L	MKC-0806L	MKC-1209L
Air Pump Power	2.2kw		4.4kw	2.2kw		4.4kw
Fixed Power	5.5KW	5.5KW	9KW	5.5KW	5.5KW	9KW
Effective Cutting Area (mm)	600*400	800*600	1200*900	600*400	800*600	1200*900
Overall Size (mm)	3000*980*1270	3600*1180*1270	4700*1460*1270	3000*980*1270	3600*1180*1270	4700*1460*1270
Working Characteristics	Can be connected to any CAD software, computer-aided design and cutting can be carried out at the same time.				t the same time.	
Cutting Speed	300-1200mm/s					
Cutting Thickness	≤ 2MM (according to different cutting materials)			≤ 10MM (according to different cutting materials)		
Cutting Material	Self-adhesive, Cardboard, PP paper, Labels, etc.			Self-adhesive, cardboard, PP paper, labels, all kinds of corrugated cardboard, yellow thick cardboard, red cardboard, honeycomb board, etc		
Standard Tools	Pen, Pressure wheel, Common knife, Figure king knife, CCD positioning			D Pen, pressure wheel, ordinary knife, Tuwang knife, CCD positioning, small vibrating knife		
Feeding Method	Standard automatic feeding					

Fixed Method	Vacuum ac
Repeatability	
Software Resolution	
Transmission Port	St
Buffer Capacity	One-time q
File System	HP
Operation Interface	
Transmission System	High-end servo m
Working Voltage/ Power	AC
Working Environment	Temperature

adsorption (with back blowing)

≤0.01mm

0.025

Standard network port

quick transfer sheet-fed cutting

PGL Compatible Format

Touch screen

notor drive and imported linear guide

220V/380V±10% 50HZ

e: 0° ~ 35° Humidity: 35% ~ 80%

AUTOMATIC DIGITAL PRINTING DIE-CUTTING MACHINE

INTRODUCE

The MKC series adopts an integrated loading and unloading structure, which realizes feeding, cutting, and receiving at one time, which greatly saves labor costs, improves work efficiency, and realizes fast delivery in sales and production. It's equipped with a variety of different tools to realize application cutting of different materials. And there is no need to make a die, which saves the time and cost of making a die.

FUNCTION AND APPLICATION INDUSTRY

All kinds of Corrugated Cardboard, Plastic Corrugated Board, Yellow Cardboard, Red Cardboard, White Cardboard, Gray Cardboard, PVC Board, Foam Board, Eva Board, Kt Board, Stickers, Gaskets, Etc.

MKC STATIC COUNTERTOP



Multiple options, static countertops

PRODUCT ADVANTAGES

- Equipped with a high-definition CCD camera to realize automatic and precise positioning of materials, with high precision and reduced errors.
- The overall structure is integrated, and the operation is more stable.
- Using Taiwan guide rail, with higher precision.
- Intelligent layered adsorption makes paging easier and achieves zero error in single sheet feeding.
- One-key recognition of QR codes, which can realize mixed cutting of various papers.
- Equipped with a variety of different tools to achieve application cutting of different materials.



CREASING WHEEL TOOL

According to the creasing wheel tool developed by the special industry, the indentation is clear, easy to break, and the pressure can reach 4 kg.

(Applicable to Corrugated, Corrugated, PVC, Cardboard, etc.)

GRAPHTEC BLADE

Realize rapid cutting of materials, the choice of customers with high precision requirements.

(Applicable to: Vinyl Materials, Stickers, Car Stickers, Reflective Film, Cardboard, etc.)

UNIVERSAL CUTTING TOOL

Satisfying the cutting of materials with a certain thickness, guick replacement and smoother cutting.



Labels, etc.)



(Applicable to: Gray Cardboard,



OSCILLATING TOOL

The material is cut through the high-frequency vibration of the motor. It is equipped with different angle blades to meet the cutting of different materials. The maximum cutting thickness is 6mm.

(Applicable to: Corrugated, Corrugated Corrugated, Cardboard, Honeycomb Panels, etc.)

